Wednesday, 3/7/2007 3:36:14 PM Kim Johnston User: **Process Sheet** : HEATER TUBE LOCATOR **Drawing Name** : CU-DAR001 Dart Helicopters Services Customer Job Number : 31090 **Estimate Number** : 12780 : NIA Part Number : D2285 P.O. Number S.O. No. : 7/14 : D2285 REV C : 3/7/2007 **Drawing Number** This Issue : N/A Prsht Rev. : NC Project Number : MM First Issue Type : SMALL /MED FAB **Drawing Revision** : NA Previous Run Material : 3/14/2007 Each Due Date 6 Um: Written By Checked & Approved By New Issue 07-03-07 JLM Comment : Est Rev:A **Additional Product** Job Number: Machine Or Operation: Description: Seq. #: 1:0 5052-H32 .080 Sheet Comment: Qty.: 0.0252 sf(s)/Unit Total: 0.1512 sf(s) 5052-H32 .080 Sheet Batch: W19052 2.0 Comment: FLOW WATER JET 1-Cut as per Dwg D2285 Dwg Rev: C 07 03 08 Prog Rev: C 2-Deburr if necessary 3.0 QĊŻ INSPECT PARTS AS THEY C Comment: INSPECT PARTS AS THEY COME OFF MACHINE 4.0 SECOND CHECK Comment: SECOND CHECK 5.0 PACKAGING 1 PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Identify and Stock Location:

Dart Aerospace Ltd

	WORK ORDER C	HANGES							
STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
					:				
									
	STEP		STEP PROCEDURE CHANGE By			STEP PROCEDURE CHANGE By Date Qty Chief Eng /			

Part No:	PAR #:	Fault Category:	_ NCR: Yes No DQA:	Date: 07/03/0
			QA: N/C Closed:	Date:

NCR:		,	WORK ORD	ER NON-CONFORMANO	E (NCR)			
		Description of NC		Corrective Action Section B	· · · · · · · · · · · · · · · · · · ·	Verification		Approval QC Inspector
DATE STEP	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	
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NOTE: Date & initial all entries

Date:

Wednesday, 3/7/2007 3:36:14 PM

User: _

Kim Johnston

Customer: CU-DAR001 Dart Helicopters Services

Process Sheet Drawing Name: HEATER TUBE LOCATOR

Job Number: 31090

Part Number: D2285

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE





Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 07.036

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W/O:		WORK ORDER CHA	ANGES				
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No):	PAR #: Fault Category:	NCR: Yes	No DQ	A:	Date:	

QA: N/C Closed: ____ Date: ____

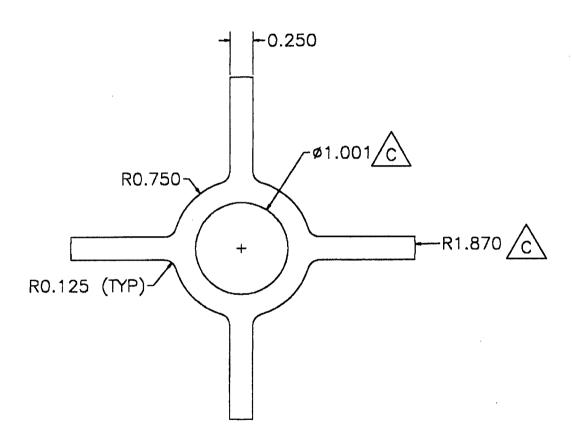
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DATE STEP	Description of NC		Corrective Action Section B		Verification	Annaval	Annanial	
	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries





DES B		DRAWN BY	DART AEROSPACE L victoria international airport, ca		
	CKED	APPROVED,	DRAWING NO.		REV. C
B	2	Bul	D2285	SHEET	1 OF 1
DATI		<u> </u>	TITLE		SCALE
94	.21.21		HEATER TUBE LOCATOR		1:1
В	Nov	. 7, 1994	CHANGED ARM ENDS		
C		96.01.15	CHANGED DIMENSIONS		



SHOP COPY
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

NO. 3109

MATERIAL: 5052-H34 0.080 THICK

SART AEROSPACE LTD	Work Order:	31090
Description: Heater Tube Locator	Part Number:	D2285
Inspection Dwg: DDD 85. Rev: C		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

	X	First Artic	ie >	Prof	totype		
Drawing Dimension	Tolerance	Actual Dimension	Accept	iejes:	Method of Inspection	Соп	nments
8 1.001	+0.012-0.001	1.00 1	√		verN		
0.250	+1-0.010	0.250	J		verN		
20.125	41-0.010	RO 125	V		RADIUS GU	Gunge	
RD.75D	+1-0.010	RO 750	1		Rindius Gu	ncg.	
		c					
				·			
Measured by:	M M	Audited by:	A		Prototype Appr	oval:	
Date:	07 03 08		57/03/08			Date:	
Rev Date	Change					vised by	Appro
A	New Issue				KJ	/JLM	<u> </u>